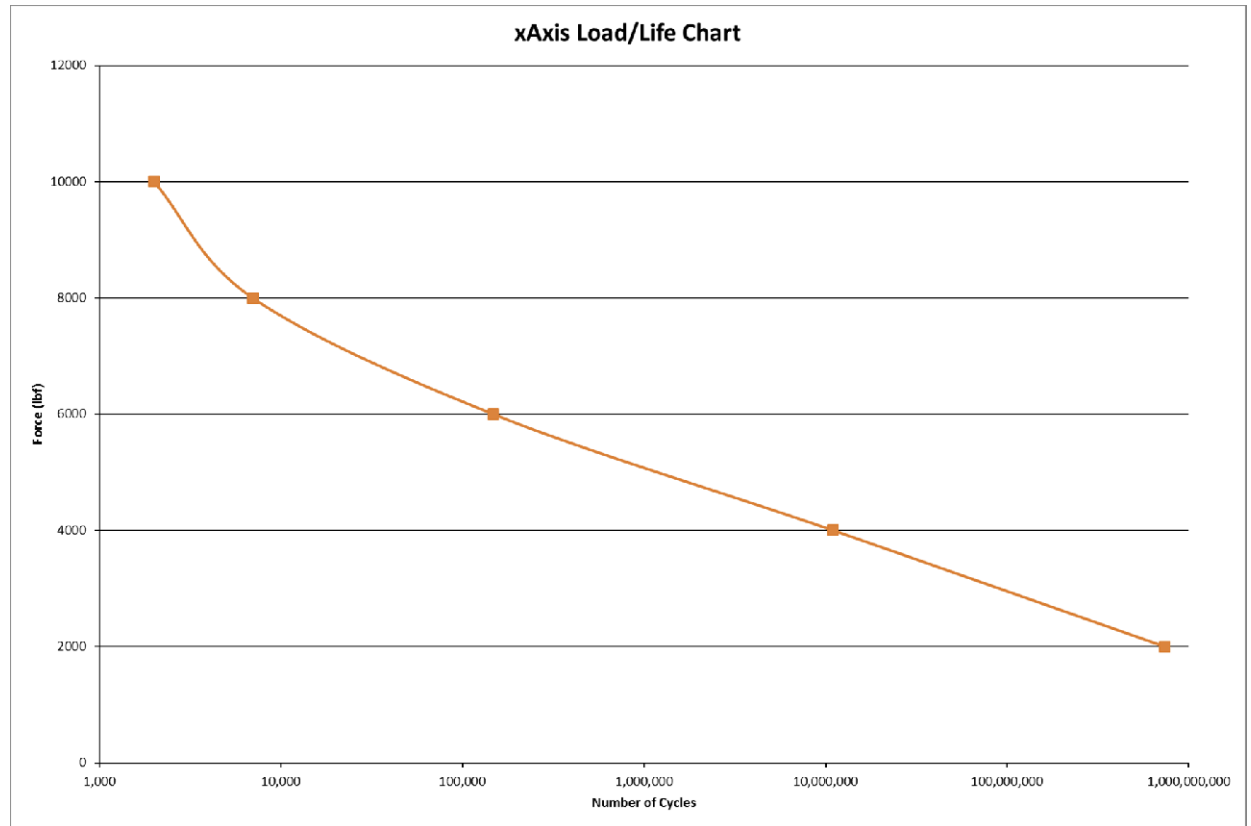


End ring bore shall be 0.08 - 0.13mm [.003 - .005"] smaller than nominal OD for proper press-fit.



LINEAR mm[in] ANGLE (deg.)
 None±1.00 [.X ±.040"] None± 2.0°
 .X ±0.50 [.XX ±.020"] .X ± 1.0°
 .XX ±0.25 [.XXX±.010"] .XX ± 0.5°
 CONFORMS TO ASME Y14.5

15609 Assembly, xAxis Ball Joint