

# PART NO. 72275

## Instruction Sheet CAM KIT

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part.**

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

**NOTE: SPC kit #72275 may be installed in rear camber and/or rear toe positions.**

1. Raise rear of vehicle by lower control arm and securely support.



**WARNING: Ensure suspension is properly supported before removing any hardware.**

2. Remove OE bolt and cam per manufacturer's procedure.
3. Pre-assemble SPC cam bolt by placing one cam washer onto bolt.
4. Install SPC #72275 cam bolt through suspension arm. Place second cam washer on bolt and install locknut.



**Tech Tip: When installing kit to replace OE camber bolt, install bolt backwards of OE configuration to avoid contact with sway bar.**

5. Tighten locknut until flush with cam, but do not torque nut. Verify cam washers sit in recess of subframe brackets.



**WARNING: Tightening fasteners with vehicle in raised position may cause premature bushing failure.**

6. Lower vehicle.
7. Adjust camber or toe by rotating head of SPC cam bolt.
8. Once desired setting is obtained, tighten nut to **75 ft-lb (102 Nm)** while holding bolt head to preserve alignment settings.
9. Complete alignment and road test vehicle.

***Always check for proper clearance between suspension components and other components of the vehicle.***



# **Specialty Products Company**

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