



Instruction Sheet REAR CAMBER ARM & LINK

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise rear of vehicle by frame and support securely. Remove left rear tire and wheel assembly.
2. Using a tape, measure wheel setback from front bottom of fender well to center of axle hub, parallel to ground. Record this measurement for use when adjusting camber.
3. Remove four OE bolts attaching both rear upper control arms and remove arms from vehicle.
4. Adjust SPC arms to approximately same length as OE arms.

NOTE: Ensure equal thread is showing on either side of hex adjuster when pre-setting arms.

5. Install both adjustable control arms onto vehicle. Use OE bolts on inboard side of arms and supplied hardware on outboard side. Lightly tighten all bolts.

NOTE: Rearward arm must be installed with loop towards rear of vehicle and clamp bolts on bottom of arm.

WARNING: Tightening fasteners with vehicle in raised position may cause premature bushing failure.

6. Replace wheel and tire assembly. Lower vehicle.
7. Adjust camber to desired specification by turning large hex adjusters on each arm. Verify axle setback is in same position as previously recorded.

NOTE: It is important to adjust camber using both control arms together.

8. On rear arm, tighten both allen head bolts to 35 ft-lb (47 Nm) and tighten jam nut against large hex adjuster. On forward arm, tighten jam nuts against hex adjuster. Torque both inboard mounting bolts to manufacturer's specifications. Torque both outboard mounting bolts to 60 ft-lb (81 Nm).
9. Complete vehicle alignment and road test vehicle.

Always check for proper clearance between suspension components and of the components of the vehicle.



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