

# PART NO. 67487

## Instruction Sheet - Rear Camber Arm

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part.**

1. Determine desired rear camber change.
2. Raise rear suspension by lower control arm.
3. Remove tire/wheel.



**Tip:** Attach magnetic camber gauge to rotor (**SPC #81139**) and set bubble to zero for easy starting reading.

4. Remove upper camber arm.
5. Set SPC camber arm to the length of the OE arm.
6. To affect camber, adjust arm length by turning outer end of arm. Each half turn is  $.10^\circ$  of change. 5 turns equals  $1.0^\circ$  of change. Counter clock wise for positive change, clockwise for negative change.
7. Install SPC arm. Tighten lock nut while keeping outer xAxis™ joint centered in travel.



**Tip:** If using magnetic camber gauge, verify change and adjust length if necessary.

8. Re-install tire/wheel and lower car onto tires.
9. Torque attachment bolts to manufacturer's specifications at normal ride height.

**Always check for proper clearance between suspension components and other components of the vehicle.**

10. Verify alignment settings, road test vehicle.



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