

PART NO. 67485

Instruction Sheet

SPC
PERFORMANCE®

**SCION TC
REAR CAMBER
ARM**

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Raise vehicle directly under rear coil springs so suspension is loaded and support with safety stands. Remove rear wheel assembly.
2. Remove stock rear upper control arm by removing both inner and outer bolts.
3. Install longer #67485 control arm and tighten bolts to manufacturer's specifications. Make sure the 'IN' mark on the arm is towards the center of the vehicle.
4. Reinstall wheel assembly and lower the vehicle.
5. To adjust camber loosen stock inner cam bolt nut and turn bolt to set camber to desired specifications. Retighten bolt to manufacturer's specifications.

Always check for proper clearance between suspension components and other components of the vehicle.

6. Recheck alignment readings, adjust rear toe, and road test vehicle.



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Printed in U.S.A.

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