

# PART NO. 25370

## Instruction Sheet TOYOTA REAR TOE CAM

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part.**

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Place a jack under coil spring seat to support lower control arm during toe cam removal and reinstallation.

**CAUTION: Always use appropriate safety devices to support the weight of the vehicle while servicing any suspension component.**

2. Remove OE cam bolt attaching lower control arm to subframe per manufacturer's procedure.
3. Pre-assemble SPC cam bolt by placing one cam washer onto bolt.
4. Install #25370 cam bolt through bushing with milled flat facing upward. Place second cam washer on bolt. Install locknut and loosely tighten until it sits flush with cam. Verify cam washers sit in recesses of subframe brackets.



**WARNING: Tightening fasteners with vehicle in raised position may cause premature bushing failure.**

5. Remove jack.
6. Adjust toe by rotating head of bolt.

**NOTE: SPC cam bolt will not make full rotation.**

7. Once desired setting is obtained, tighten nut to 80 ft-lb (108 Nm) while holding bolt head to preserve alignment settings.
8. Complete alignment and road test vehicle.

***Always check for proper clearance between suspension components and other components of the vehicle.***



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