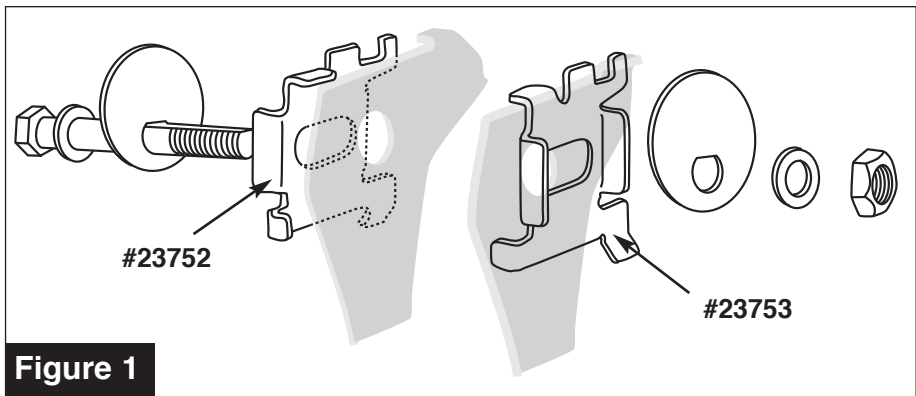


FRONT CAMBER/CASTER KIT DODGE 1500 4WD

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. This kit is designed to be installed on the front upper control arm bushing brackets.
2. Always check for loose or worn parts, tire pressure, and tire wear.
3. Raise and support the front of the vehicle.
4. Work on one control arm bracket at a time. Remove existing bolt holding control arm to frame and discard.
5. Mount kit bracket on either side of frame bracket so tabs lock into place and bracket fits flush on frame. Each bracket has a part number stamped on it. Looking directly at the frame bracket part **#23752** will fit on the left and part **#23753** will fit on the right. Refer to **Fig. #1**.
6. Install bolt supplied with one small washer on the head of the bolt and one cam washer towards bolt thread. Slide bolt through bracket and control arm bushing then install a large cam washer, small washer and nut.
7. Set cams in neutral or center position and tighten nut. Make sure kit brackets are flush against frame brackets.
8. Repeat the above procedure with the remaining control arm bushing on the same side of the vehicle.
9. With alignment equipment installed loosen and rotate bolt to adjust camber and caster.
Always check for proper clearances between suspension components and other components of the vehicle.
10. Torque nut to 85 lb-ft. Reset toe and road test vehicle.

**Figure 1****Specialty Products Company®**

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