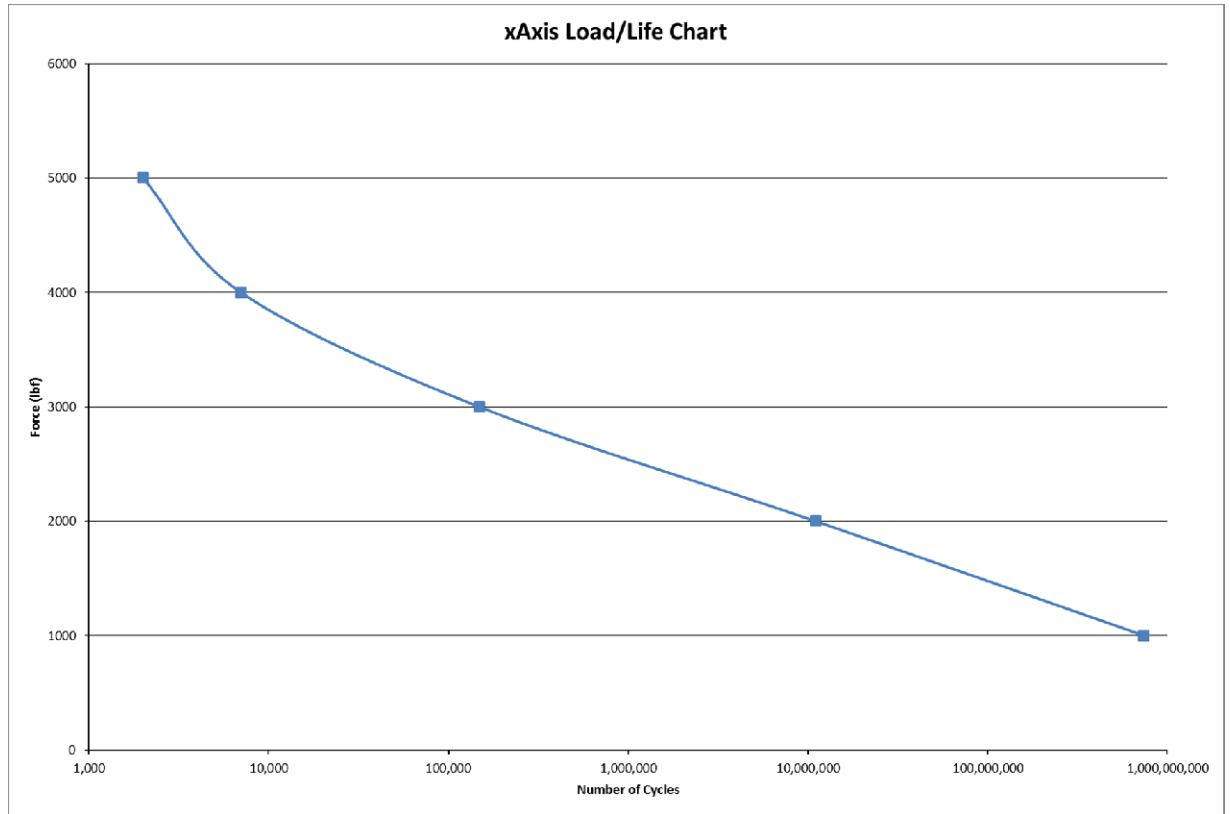


End ring bore shall be 0.08 - 0.13mm [.003 - .005"] smaller than nominal OD for proper press-fit.



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LINEAR mm[in]	ANGLE (deg.)
None±1.00 [X ±.040"]	None± 2.0°
.X ±0.50 [XX ±.020"]	X ± 1.0°
.XX ±0.25 [XXX±.010"]	.XX ± 0.5°

CONFORMS TO
ASME Y14.5

15617 Assembly, xAxis Ball Joint

MATERIAL: See Components
FINISH: See Components

