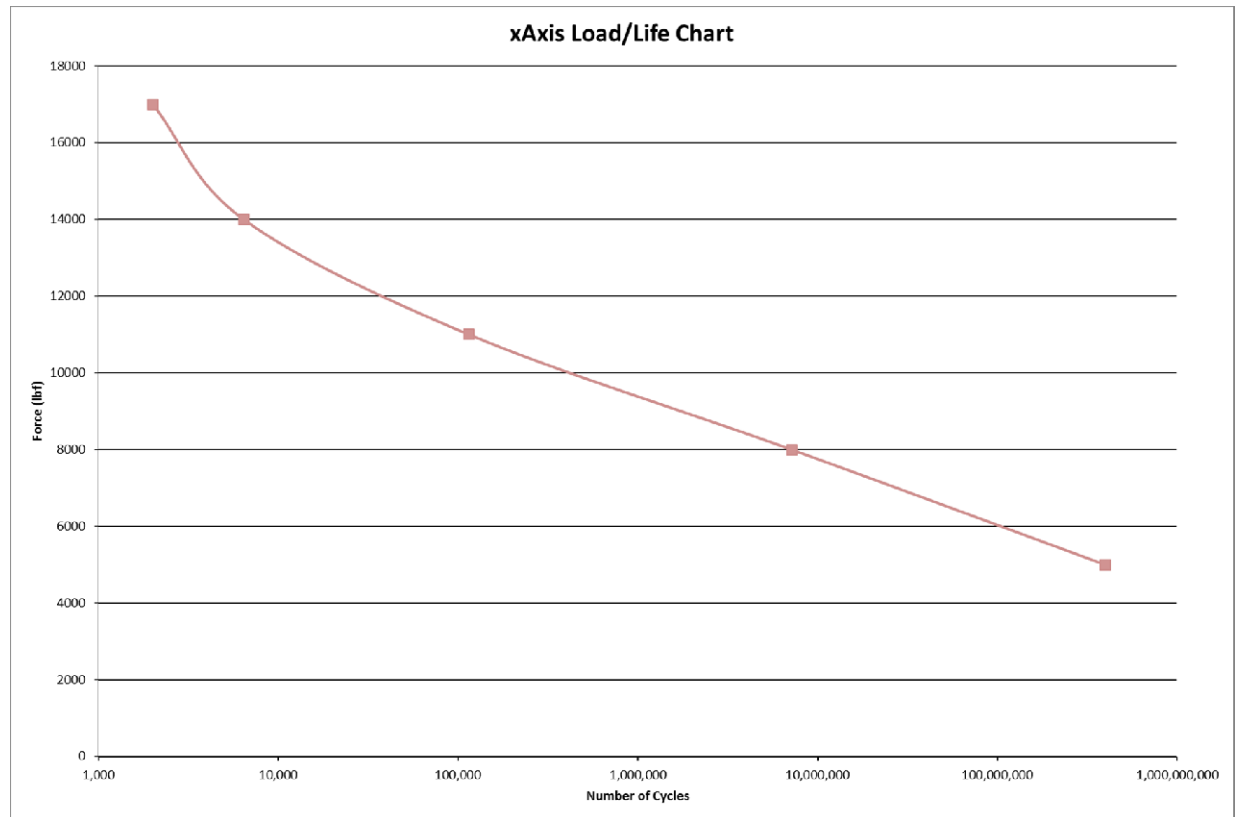


End ring bore shall be  
0.08 - 0.13mm [.003 - .005"]  
smaller than nominal OD  
for proper press-fit.



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LINEAR mm[in] ANGLE (deg.)  
None±1.00 [.X ±.040"] None± 2.0°  
.X ±0.50 [.XX ±.020"] .X ± 1.0°  
.XX ±0.25 [.XXX±.010"] .XX ± 0.5°  
CONFORMS TO  
ASME Y14.5

**15611** Assembly, xAxis Ball Joint